SARTURIUS

# Product Datasheet

# Sartocon® 2 Plus Stainless Steel Holder

Tangential Flow Filtration Filter Holder for Sartocon® Cassettes



## Description

#### Sartocon® 2 Plus

The Sartocon® 2 Plus stainless steel holder is optimized for the use with up to ten Sartocon® production scale tangential flow filtration cassettes or two Sartocubes® (max. 7 m²). It is designed for applications from 30 L to 1,000 L volume.

#### Target use:

- Process development
- Preclinical trials
- Clinical trials
- Pilot lots
- Production

Sartocon® cassettes with a filter area of up to 0.7 m² each, are available with Polyethersulfone and Hydrosart® membranes.

The Sartocon® 2 Plus system covers the whole range of pharmaceutical and biotechnological Tangential Flow Filtration (TFF) applications like concentration and diafiltration of proteins, vaccines, viruses, antibodies, oligo nucleotides, endotoxin removal etc. The system is also suitable for cell harvesting and clarification processes. The family of Sartorius Stedim Biotech TFF filter holders feature the latest advances in TFF design:

- Vertical orientation of cassettes
- Self draining systems
- Autoclavable
- No welds
- Minimized hold up volume

The Sartocon® 2 Plus holding device is part of a modular micro- and ultrafiltration system and fits up to ten Sartocon® filter cassettes. It is designed for process development and pilot scale production in pharmaceutical and biotechnology applications. Easy handling design and high quality materials make this holder the perfect tool.

The Sartocon® cassettes are placed between filter and clamping plate without a need for additional gaskets. It's not even necessary to remove the clamping plate for installation of the cassettes. Just place the cassettes on the guide rods and close the holder with a torque wrench.

The vertical positioning of the cassettes allows complete draining of retentate and permeate channels by gravity during harvesting and steaming procedures.

The Sartocon® 2 Plus's flow distribution plate is machined from a single piece of stainless steel. It's sanitary 1½" tri-clamp connections are not welded but machined from the same plate. This eliminates potentially problems associated with welds and ensures long service life and safe and reliable connection to other equipment.

The feed and retentate connectors are located on one side of the plate. This allows easy integration into any skid design and assures a compact system with low minimum working volume. Connectors are situated to eliminate potential air locks and to assure thorough cleaning and total product recovery. The Sartocon® 2 Plus device is available a mechanical polished version.

### Features and Benefits

Feature	Benefits		
Cassettes in vertical position	Self draining		
Tri-clamp connectors	Safe fit of accessories		
No welds	No corrosion		
Fits up to ten Sartocon® cassettes	High flexibility for up to 1,000 L working volume		

# Technical Specifications

Materials of Construction				
Filter and Clamping plate	316 L stainless steel			
Connectors	1"-1½" sanitary Tri-Clamp flange (DN25)			
Nuts for tie rods	Nickel coated bronze			
Other components	316 L Stainless steel			

Technical Data			
Surface finish	Ra ≤ 0.6 µm		
Maximum number of cassettes	10 Sartocon® cassettes		
Dimensions (L × W × H)	371 × 270 × 348 mm		
Weight	Approx. 50 kg		

# Ordering Informations and Accessories

Sartocon® 2 Plus microfiltration set	17546201	
Sartocon® 2 Plus ultrafiltration set	17546202	
Torque wrench for Sartocon® 2 Plus holder	17128	
Socket, 27 mm	6986135	
Pressure gauge, 0 - 6 bar, 1 - 1 ½" autoclavable	17546003	
Diaphragm valve, 1-1½"	17546005	
Silicone gasket (FDA), 1-1½"	17546012	
Clamp for 1–1 ½" Tri-Clamp	SB-18-00-0194	
Sartocon® 2 Plus manifold for permeate outlet	17546016	
Hose connector to 1-1½" Tri-Clamp flange	17546018	
Sartocon® Adapterplate (round to oval adapter)	302020A-C	
Sartocon® Single Use Adapter Plates	17546113-C	
Sartocon® Flush Plate PP-DWST	302030C-C	
Sartocon® Dummy Modules PP-DWST		
20 mm	302020D-C	
40 mm	302040D-C	
100 mm	302100D-C	

### Sartocon® 2 Plus, AISI 316 L (1.4435)

Order number	Standard	<b>F   R</b> (mm)	P (mm)	Mirror-inverted
17546DD260160E	DIN	26	16	
17546DZ221157E	Zoll	22.1	15.7	
17546DI297181E	ISO	29.7	18.1	
17546DJ230230E	JIS-G	23	23	
17546DD260160EM	DIN	26	16	
17546DZ221157EM	Zoll	22.1	15.7	
17546DI297181EM	ISO	29.7	18.1	
17546DJ230230EM	JIS-G	23	23	

F - Feed

R - Retentate

P - Permeate

### Germany

Sartorius Stedim Biotech GmbH August-Spindler-Strasse 11 37079 Goettingen Phone +49 551 308 0

#### USA

Sartorius Stedim North America Inc. 565 Johnson Avenue Bohemia, NY 11716 Toll-Free +1 800 368 7178



www.sartorius.com